



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	482	9784A11	CRANKSHAFT	1		5
2		NSS	NOT SOLD SEPARATE, Wear S	1		5
3	30	67923T	BEARING, Ball (Lower)	1		5
4	53	67446	RING	1		5
5	39	816106	RING	7	SN# 0T979999 & Below	5
5	39	843198001	SEAL RING	7	SN# 0T980000 & Up	5
6	28	91800	KEY, Woodruff	1		5
7	25	35126	O-RING	1		2,5
8	31	88270A 1	RACE ASSEMBLY	2		5
9		NSS	NOT SOLD SEPARATE, Needl	2		5
10	2720	881055T 3	PISTON ASSEMBLY	3	(Starboard - Standard)	5
10	2720	889640A02	PISTON ASSEMBLY	AR	(Starboard - .015 Oversize)	
10	2720	889642A02	PISTON ASSEMBLY	AR	(Starboard - .030 Oversize)	
10	2720	881054T 3	PISTON ASSEMBLY	3	(Port - Standard)	5
10	2720	889639A02	PISTON ASSEMBLY	AR	(Port - .015 Oversize)	
10	2720	889641A02	PISTON ASSEMBLY	AR	(Port - .030 Oversize)	
11	40	841202	RING	12		5
12	39	827179A12	RING SET, PISTON	1	(Standard)	5
12	39	875252A12	RING SET, PISTON	1	(.015 Oversize)	
12	39	875257A12	RING SET, PISTON	1	(.030 Oversize)	
13	647	822373A 7	CONNECTING ROD ASSEMBLY	6	SN# 1B070681 & Below	5
13	647	822373A09	CONNECTING ROD	6	SN# 1B070682 & Up	5
14	10	94320	SCREW, (.375-24 x 1.250)	12		5
15	31	43012A 1	BEARING/CAGE KIT	6		5
16		NSS	NOT SOLD SEPARATE, Needl	96		5
17	12	88263	THRUST WASHER,	12		5
18	29	88258001	BEARING, Needle	204		5
19	31	816773A 2	BEARING ASSEMBLY (Upper)	1		5
20	26	859093	SEAL	1		5
21	25	823683	O-RING	1		2,5
-	27	832934A00	POWERHEAD GASKET SET	1		
-		854198A04	POWERHEAD	1	(200)	
-		877869A04	POWERHEAD	1	(225)	